



1. BASE MOUNTED CABINET CONSTRUCTED FROM 1/8" ALUMINUM SHEET TO *NEMA 3R* STANDARDS.
2. TOP SLOPES 1/2" TO THE REAR AND HAS TWO 5/8" DIAMETER STAINLESS STEEL LIFT EYES.
3. RIGHT AND CENTER DOORS ARE OVERLAPPING, BOTH DOORS HAVE THREE POSITION DOOR STOPS, FULL HEIGHT STAINLESS STEEL HINGES, AND NEOPRENE GASKET.  
RIGHT AND CENTER DOORS ARE WITHOUT A CENTER POST.  
RIGHT DOOR OPENS 90°, 120°, AND 180°, CENTER DOOR OPENS 90°. DOOR OPENING IS 51" HIGH BY 76-29/32" WIDE.
4. LEFT DOOR IS NOT OVERLAPPING AND HAS A STATIONARY CENTER POST, THREE POSITION DOOR STOP ( 90°, 120°, AND 180° ), FULL HEIGHT STAINLESS STEEL HINGE, AND NEOPRENE GASKET.  
DOOR OPENING IS 51" HIGH BY 36-29/32" WIDE.
5. LEFT AND RIGHT DOORS ALSO HAVE *CORBIN* NO.2 DEAD BOLT LOCKS, 3/4" DIAMETER STAINLESS STEEL HANDLES WITH PADLOCK HASPS, DOOR SWITCH BRACKETS, AND THREE POINT LATCHING.
6. BOTTOM IS CLOSED AND HAS A 2" BOTTOM MOUNTING FLANGE ALL AROUND WITH TEN 1/2" DIAMETER MOUNTING HOLES.
7. CABINET HAS A MILL ALUMINUM FINISH OUTSIDE AND INSIDE.

I.D. = INSIDE DIMENSION  
O.D. = OUTSIDE DIMENSION  
ALL DIMENSIONS ARE IN INCHES

**PROPRIETARY AND CONFIDENTIAL**

The information contained in this drawing is the sole property of Southern Manufacturing. Any reproduction in part or as a whole without the written permission of Southern Manufacturing is prohibited.



**Southern Manufacturing**

501 Herndon Ave  
Orlando, Fl. 32803  
ph: 407-894-8851  
fx: 407-894-5373

MATERIAL: 5052-H32 ALUMINUM .125"

FINISH: MILL ALUMINUM

				<b>KRAFTSMAN</b>	
DRAWN By:	LAB	NAME	DATE	P/N: CA-60X144X24-SUBMITAL	
CHECKED:			1/13/2012	SUBMITTAL DRAWING	
MFG APPR:					
Cust APPR:				Scale: 1/32	Sheet 1 of 1
				REV.: 2	5/12/10
				SIZE <b>A</b>	